

What is claimed is:

1. A method for the production of a stamping tool to stamp safety elements in surfaces of carrier material, comprising:
 - creating digital data including a three-dimensional digitized template for the safety element, and
 - transferring the digital data to the stamping tool via laser beams.
2. The method according to claim 1, wherein the transfer is performed in a single-step process.
3. The method according to claim 1, wherein data for illustrating or design stamping is transferred to the stamping tool at the same time as the data for the safety element.
4. The method according to claim 1, wherein data for illustrating or design stamping is transferred to the stamping cylinder in a seamless and endless way.
5. The method according to claim 1, wherein the stamping tool is composed of a pair of drums consisting of a patrice and matrice.